

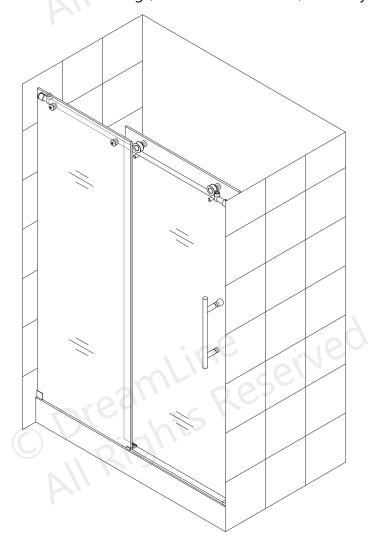
# **ENIGMA-X**

# SHOWER DOOR INSTALLATION INSTRUCTIONS

### **IMPORTANT**

DreamLine® reserves the right to alter, modify or redesign products at any time without prior notice for the purpose of product improvement and customer experience. Please refer to the model's web page on **DreamLine.com** for the latest technical drawings, installation manuals, warranty information or additional

product details.



DAMZ-61607610-##

##=finish

07- Brushed Stainless Steel

08- Polished Stainless Steel

Right-hand door installation shown

### PLEASE REVIEW THIS ENTIRE MANUAL PRIOR TO INSTALLATION



**Questions?** 

Please Call **DreamLine** Customer Support: **1-855-831-2126 Hours of Operation M-F 8**AM - 7PM EST **and Saturday 9**AM - 5PM EST

Support@DreamLine.com



For more information about DreamLine® Shower Doors & Tub Doors please visit **DreamLine.com** 



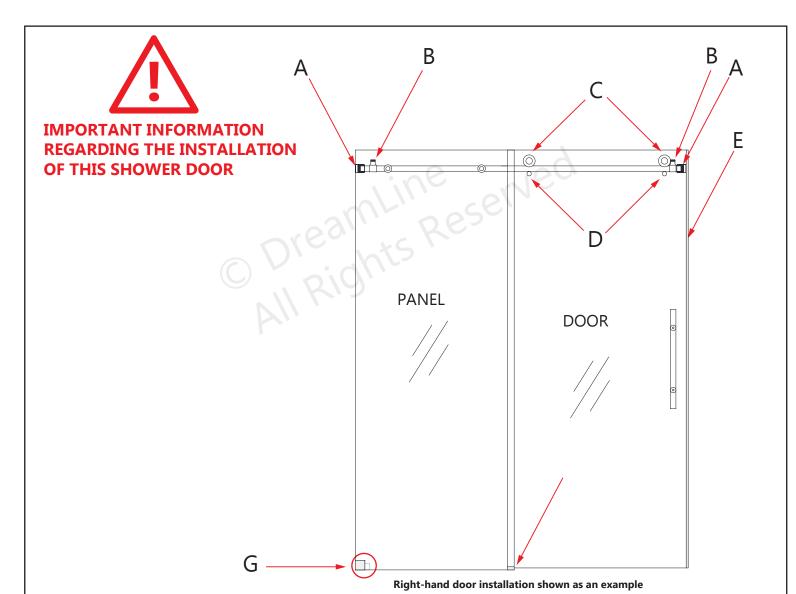
This model is treated with DreamLine's exclusive ClearMax™ Glass technology. This is a specially formulated coating that prevents the build up of soap and water spots.

Install the surface with the ClearMax™ label towards the inside of the shower. Please note that depending on the model, the glass may be coated on either one or both surfaces.

For best results, squeegee the glass after each use and dry with a soft cloth.

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- A Guide Rail Brackets must be firmly attached to the wall. Installation into a stud is strongly recommended.
  All of the guide rail bracket set screws must be tightened.
- B Thread Lock must be applied to both stopper set screws.
  Panel-side stopper must be installed into the pre-drilled stopper hole in the upper guide rail.
  Door-side stopper must be installed at the proper position to stop the door from contacting the wall.
- Roller Wheel Safety Set Screws must be retightened after installation.
  Apply Thread lock.

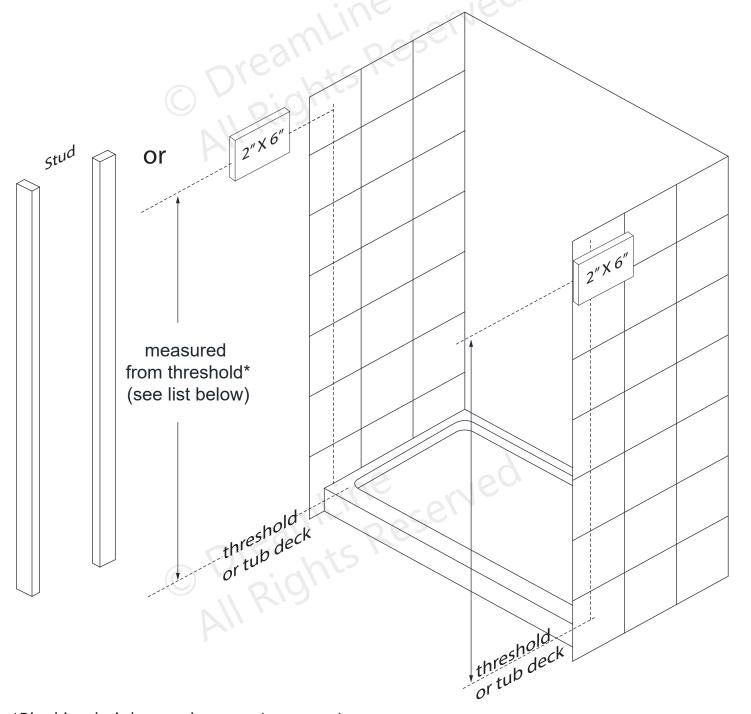
- Roller Guards must be postioned and secured within 1/16" of Upper Guide Rail. Apply thread lock.
- Bumper Vinyl Seal must be installed on the closing edge of the door glass
- **F** The Guide Block must be screwed to the threshold and installed square to the panel glass and door glass. Installing the guide block crooked may damage the bottom edge of the door glass and lead to breakage.
- **G** Bumper is secured in position with 3M tape or screwed to the wall.

PLEASE READ THE ENCLOSED INSTALLATION MANUAL FOR DETAILS REGARDING PROPER INSTALLATION.

THE LATEST VERSION OF THE INSTALLATION MANUAL IS AVAILABLE TO VIEW OR PRINT ON DREAMLINE.COM

# Reinforcement for Enigma-X Series Heavy Glass frameless sliding shower door

Install studs OR install 2"x 6" wood blocking between the studs where the Guide Rail Brackets will attach to the wall



\*Blocking height requirement (to center) as measured from the threshold or tub deck:

ENIGMA-X = 72-1/2" for shower ht / 58-1/2" for tub ht

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# **Preparation**

- 1. After opening all boxes and packages, read this introduction carefully. Check that all of the needed parts are included in the package by marking all the components on the "Detailed Diagram of Shower Door Components". Examine boxes and packages for shipping damage. If the unit has been damaged, has a finishing defect, or is missing parts, please contact our customer support department within 3 business days of the delivery date. Please note that DreamLine® will not replace any damaged products or missing parts free of charge after 3 business days or if the product has been installed. Please contact
- 2. Please note that you should consult your local building codes with questions on installation compliance standards. Building and plumbing codes may vary by location, and DreamLine® is not responsible for code compliance standards for your project and will not accept any returns.
- 3. If this unit is going to be installed in a new construction, install all of the required plumbing and drainage before installing the shower. **Use a competent and licensed (if required by local code) plumber for all plumbing installation.**
- 4. Please make sure that prior to beginning the installation, the surfaces are leveled and solid and will be able to support the total weight of the unit. Also make sure the walls are at right angles. Irregular installation surface level, radius corners or improper angle of side walls will result in serious problems for your installation. Please note that some adjustments and drilling might be necessary during the installation process.
- 5. Please protect all primary surfaces of the product during installation. Never set your glass down directly onto a tile floor. Leave corner protectors in place until necessary to remove them. Always use a piece of wood or cardboard to protect the bottom edge and corners of the glass prior to and during installation.
- 6. This unit must be installed upon a finished threshold and against finished walls.
- 7. **NOTE!** This door does not have out-of-plumb adjustment. Make sure your walls are at right angles.
- 8. This door requires a minimum **2-3/4**" of flat level threshold space for installation.
- 9. This model requires that you drill into the threshold for proper installation. Contact the manufacturer of the base or threshold material with any questions regarding the drilling of holes into their product.
- 10. Please note that Step #11 has an option for installing the guide rail brackets to the wall using anchors. However, the manufacturer strongly recommends installing these heavy doors to the studs or to pre-installed 2"x 6" wood reinforcements behind the wall in the area where the guide rail brackets will be attached to the wall.
- 11. Professional installation required.

DreamLine® if you have any questions.



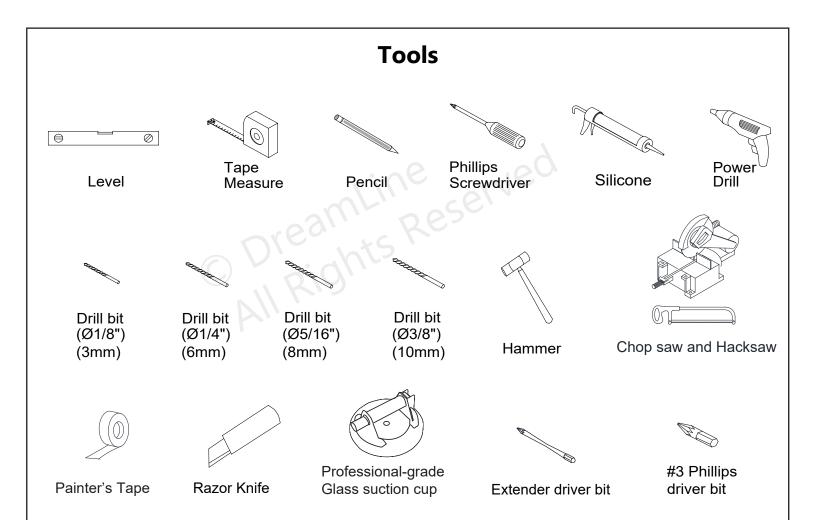
Attention: This door is extremely heavy and requires professional installation. Two installers recommended.



**Do Not** hang or drape a towel or wash cloth over the Enigma series guide rail as this may cause the roller wheels to get stuck and possibly cause serious damage or injury.

NOTE: This door is reversible for right or left-hand door installation. The right-hand door installation is shown as an example throughout this manual. For the left-hand door installation, simply begin on the opposite wall and reverse the orientation of the steps shown.

6





**Tip:** Measure the finished opening before proceeding with the installation to be sure that the correct model size has been ordered.

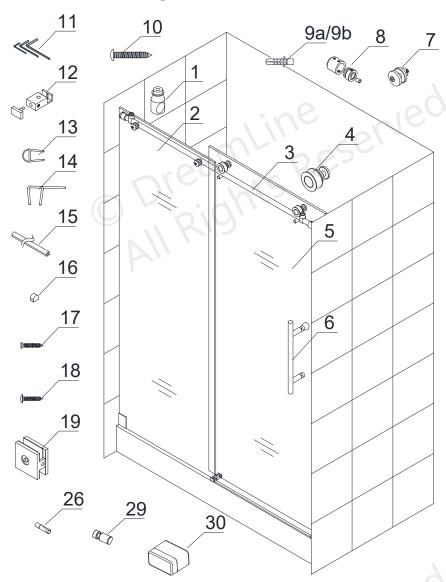


Be sure to cover the shower drain to prevent losing small parts.

**NOTE:** Unpack your unit carefully and inspect it. Lay it out and identify all parts using the detailed diagram and packing list in this manual as a reference. Before discarding the carton, check for small hardware bags that may have fallen to the bottom of the box. If any parts are damaged or missing, please contact DreamLine® for replacement. The shipping boxes may contain extra parts not used in your model configuration.

**NOTE:** Retain these installation instructions for future reference.

# **Detailed Diagram 'A'of Shower Door Components**





The glass surface with the ClearMax™ label must be installed to face inside of the shower

				arveo	
	Pac	kina	List /	42/	
PART#	DESCRIPTION	QTY	PART#	DESCRIPTION	QTY
01	Door stopper	2pcs	12	Guide block (with caps)	1pc
02	Stationary glass	1pc	13	Bumper strip **	1pc
03	Upper guide rail(for 48" or 60")	1pc	14	Anti-water strip	2pcs
04	Roller	2pcs	15	Anti-splash guard	1pc
05	Door Glass	1pc	16	Anti-splash guard cap	1pc
06	Handle	1pc	17	ST4.2x40 Countersunk screw	2pcs
07	Glass bracket	2pcs	18	ST4.2x55 Truss Head screw	2pcs
08	Guide rail bracket	2pcs	19	Wall bracket	1pc
9a	Wall anchor Ø 3/8"(10mm)	2pcs	26	Thread Lock adhesive	1pc
9b	Wall anchor Ø 5/16"(8mm)	3pcs	29	Roller Guard	2pcs
10	Large Truss Head Screw ST6x65	2pcs	30	Bumper	1pc
11	Allen Wrench 3,4,5 mm	1set			

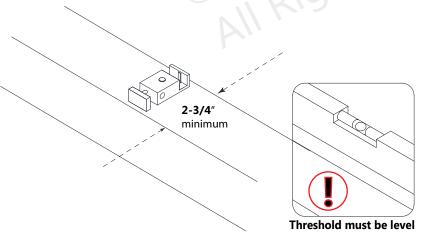
\*\* not used with the 72" configuration

**1.** Measure the distance between the two finished walls at the top, middle and bottom. Measure the width at the model height.

This top measurement will be the "**W**" dimension used to cut the guide rail to the correct size for the finished opening.

Also, check the threshold for level and the walls for plumb. (Fig 1)

**Note:** The minimum threshold requirement for the Mysterie is **2-3/4**" of flat threshold space.



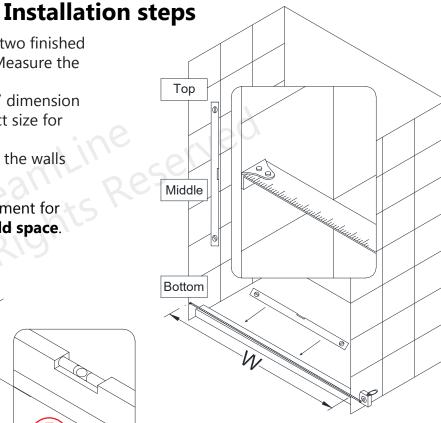


Fig 1

**2.** The **Upper Guide Rail (#03)** has been pre-cut for the model width of: 48" or 60".

(Note: The actual rail is shorter than the model width by design).

Cut the **Upper Guide Rail (#03)** from the door end only, which is the end that is farther from the **Glass Bracket (#07)** holes. **(Fig 2)** 

The length to cut off will be (L):

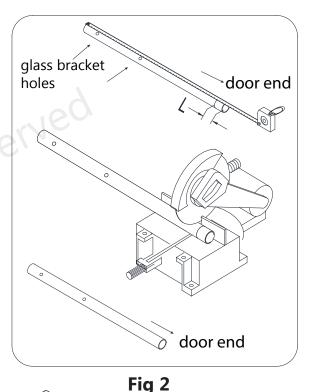
Model Width – finished opening W = cut off length (L)

## \*FOR EXAMPLE:

If the model width is **60**" and the finished opening is **57-3/4**", then you will need to cut **2-1/4**" off from the door end of the

Guide Rail: **Example:** 60"-57-3/4" = 2-1/4" cut-off

\*Note that these are only examples and the actual cut-off length will vary based on the actual finished opening dimension.



Use a metal file to deburr the cut end

Make sure that the guide rail is attached parallel with the top edge of the stationary panel glass.

**3b.** Slide the **Door Stoppers** (#01) onto each end of the **Upper Guide Rail** (#03). Secure them using the **4mm Allen Wrench** (#11). **Install the panel-end stopper into the pre-drilled stopper hole in the Upper Guide Rail and apply thread lock to the set screw.** (**Fig 3a.3**) Install the door-end stopper approximately 4" from the end of the guide rail. (The door-end stopper position will be adjusted after the door glass is installed).

**3c.** Slide the **Guide Rail Brackets** (#08) onto each end of the **Upper Guide Rail** (#03) and secure them. Next, assemble the **Wall Bracket** (#19) onto the bottom corner of the **Stationary Glass** (#02) with the bolt facing the inside of the shower as shown in **Fig 3a.5.** Use the supplied gaskets to protect the glass. (**Fig 3a and Fig 3b**)

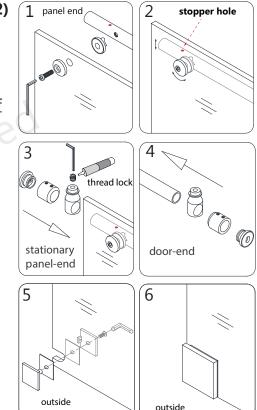
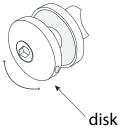
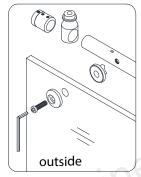


Fig 3a

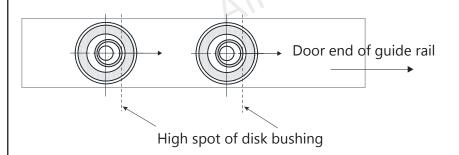








**\*NOTE:** The outer glass bracket disk has an eccentric bushing for adjustment. Be sure to install both glass bracket disks with the high spot of the bushing pointed towards the door end of the guide rail.



**TIP:** Mark the location of the high spot on the outer surface of the adjustment disk with a felt tip pen to make adjustment easier to see.

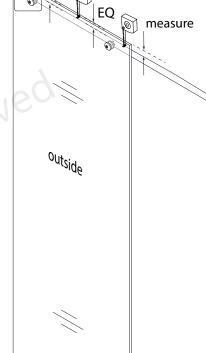
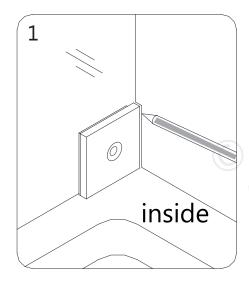
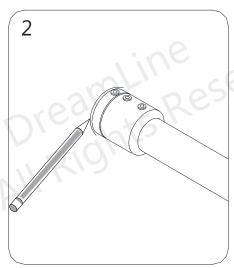


Fig 3b

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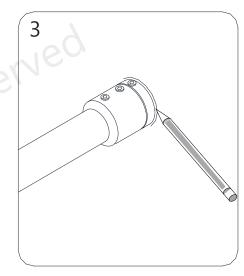
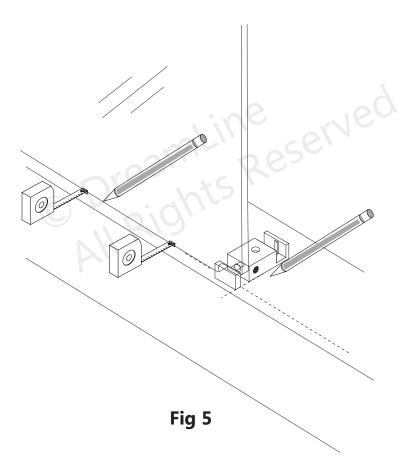


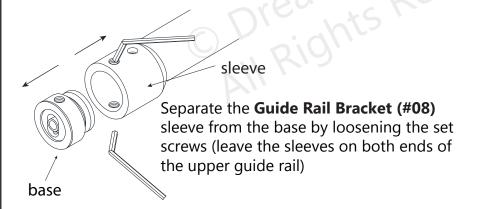
Fig 4

**5.** Make sure that the **Stationary Glass (#02)** is parallel to the front edge of the threshold and mark it. Slide the **Guide Block (#12)** into the notch of the **Stationary Glass (#02)**, and align flush with the edge **(Fig 5)**. Mark its position and also mark the hole for drilling using a pencil (or center punch.)



**6.** After marking the positions of all the hardware, set the Stationary Glass (#02) with the Upper Guide Rail (#03) aside.

Remove the **Guide Rail Brackets (#08)** from the **Upper Guide** Rail (#03) and the Wall Bracket (#19) from the Stationary Glass (#02). Place the Wall Bracket (#19) and Guide Rail **Brackets (#08)** back to the outlined positions and mark the holes for drilling. (Fig 6)



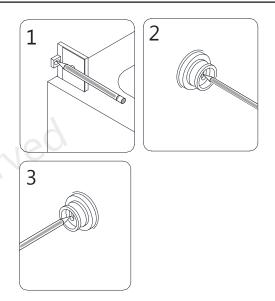


Fig 6

\*\*NOTE: Step #11 has an option for installing the guide rail brackets to the wall using anchors. However, the manufacturer strongly recommends installing these heavy doors to the studs or to pre-installed 2"x 6" wood reinforcements behind the wall in the area where the quide rail brackets will be attached to the wall.



\*\*For the recommended installation into a stud, drill a Ø1/4" hole up to the stud and do not use wall anchors. Drill an Ø1/8" pilot hole into the stud and let the screw bore into the wood.

7. Drill a hole for the Wall Bracket (#19) using a Ø5/16" (8mm) drill bit and insert the Wall Anchor (#9b) (see Fig. 7.1 and 7.2).

Drill the holes for the Guide Rail Brackets (#08) using a Ø3/8" (10mm) drill bit and insert the Wall Anchors (#9a). (see Fig. 7.3\*\*~ 7.6\*\*).

\*\*If installing into a stud (recommended), drill a Ø1/4" hole and do not use the wall anchors (see note above). (Fig 7)

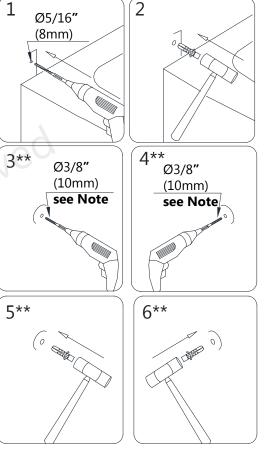
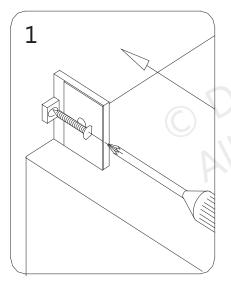
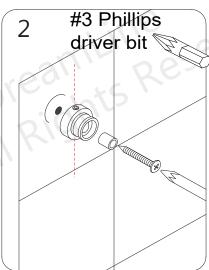


Fig 7

Install the base parts of the **Guide Rail Brackets (#08)** onto both walls using the **ST6×65 Large Truss Head Screw (#10)**. Note that the adjustment set screws must be aligned vertically for easier access to adjust for level if necessary after the glass is installed. Align the set screws vertically and tighten. **(Fig 8)** 





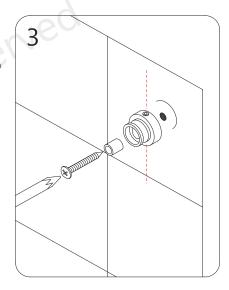


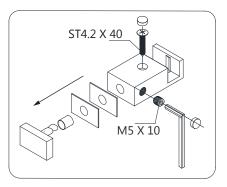
Fig 8

- **9.** To install **Guide Block (#12):** Loosen the set screw and remove the **guide block face plate** (Fig 9a.5). Apply silicone to the underside of the **Guide Block (#12)** and screw the **Guide Block (#12)** to the threshold as described below: **\*NOTE:** 
  - For installation into an Acrylic Threshold: drill a Ø1/8"(3mm) hole and use the ST4.2 x 40mm Countersunk Screw (#17)

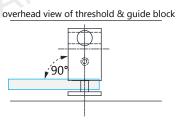
OR

• For installation into a Tile Threshold: drill a Ø5/16"(8mm) hole, install a Wall Anchor 5/16" (#09b) and use the ST4.2 x 40mm Countersunk Screw (#17).

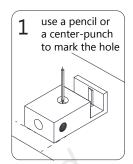
The Guide Block (#12) must be screwed down. (Fig 9a)

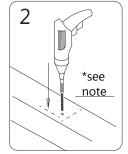


Part#12 - Guide Block (with caps)

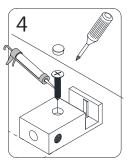


Guide Block must be installed square to the plane of the glass









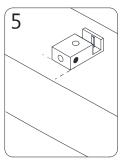


Fig 9a



**NOTE:** Before you install the **Stationary Glass (#02)**, take the **Door Glass (#05)** into the shower area and lean it against the wall with the handle holes on the correct side. After the **Stationary Glass (#02)** is installed, it may not be possible to easily get the door glass into the shower.

Always use padding to protect the glass and shower surfaces.

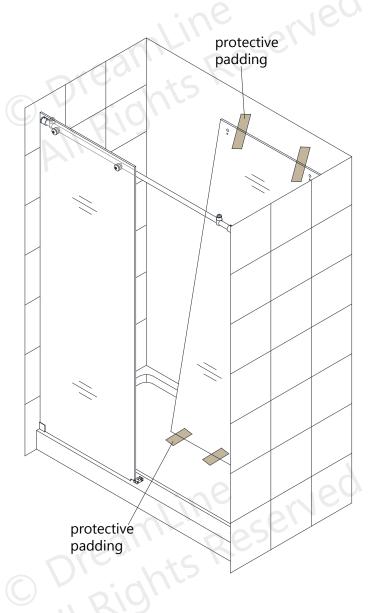


Fig 9b



**NOTE: DO NOT** attach the handle to the door glass until instructed. **DO NOT** attempt to lift the door glass with the handle as this may result in damage to the glass and/or serious personal injury. Use a professional grade glass suction cup and an assistant.

10. Re-position the Stationary Glass (#02) and Upper Guide Rail (#03) onto the threshold and fasten both sleeves of the Guide Rail Brackets (#08) to the brackets on the walls. Tighten the set screws on the Guide Rail Brackets (#08) to secure the Upper Guide Rail (#03). Position the bracket set screws so that they are accessible from the top and bottom (Fig 10.1 and 10.2).

Assemble the **Wall Bracket (#19)** at the bottom corner of the **Stationary Glass (#02).** Use the clear vinyl gasket between the glass and the metal parts to avoid contact with the glass, then tighten the bolt with the supplied allen wrench. **(Fig 10)** 



**TIP:** Adjust the installed **Upper Guide Rail (#03)** to level as necessary using the **Guide Rail Brackets (#08)** first and then the **Glass Brackets (#07)**. Start adjustments from the door end.

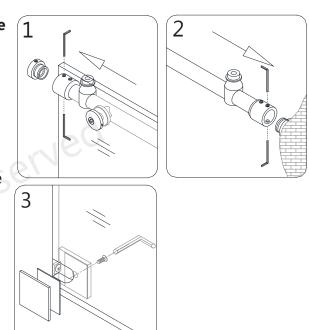
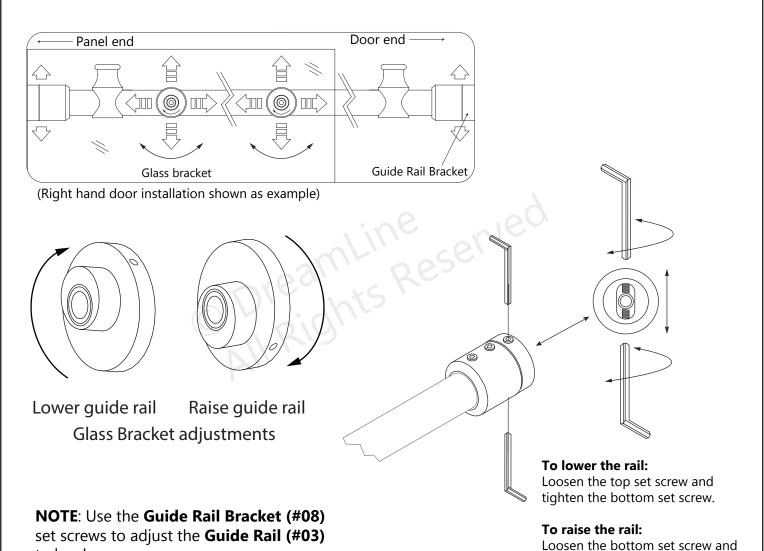


Fig 10

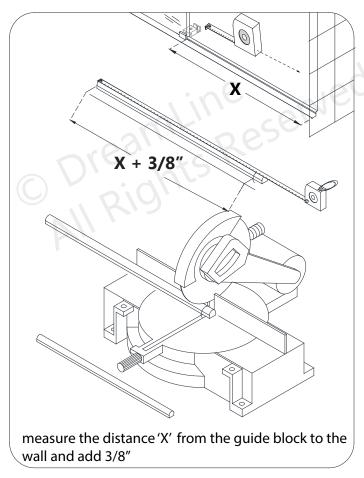
tighten the top set screw.

outside



to level.

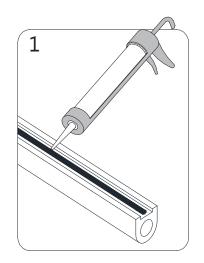
**11.** Measure the distance from the edge of the **Guide Block (#12)** to the wall. This distance will be "X". Cut the **Anti-Splash Guard (#15)** to the size of: **(X) + 3/8**". **(Fig 11)** 

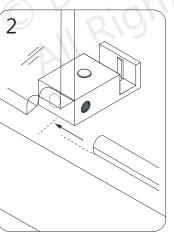


**Fig 11** 

12. Apply silicone to the bottom of the Anti-Splash Guard (#15). Insert one end of the Anti-Splash Guard (#15) into the Guide Block (#12).

Align the **Anti-Splash Guard (#15)** parallel with the front edge of the shower base or threshold. Cover the other end of the **Anti-Splash Guard (#15)** with the **Anti-Splash Guard Cap (#16)** against the wall **(see Fig 12.4). (Fig 12)** 







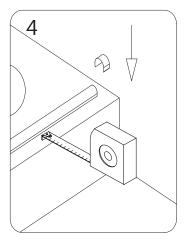


Fig 12

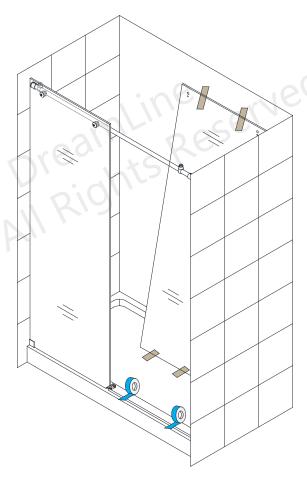
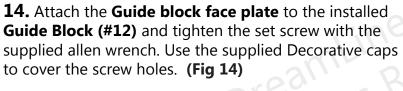
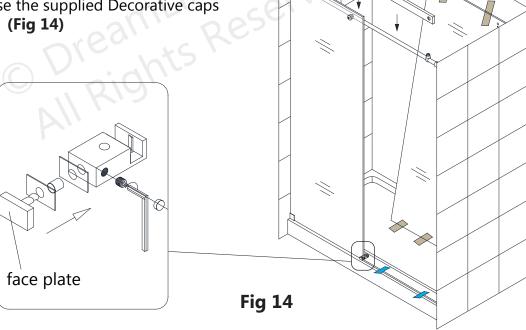


Fig **13** 







**NOTE:** <u>DO NOT</u> attach the handle to the door glass until instructed to do so. <u>DO NOT</u> attempt to lift the door glass with the handle as this may result in damage to the glass and/or serious personal injury.

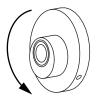
15. Attach the two Rollers (#04) to the Door Glass (#05) with the wheels facing the outside of the shower. Align the safety set screw toward the top for easier access (See Fig 15b.5 and page 24 for details). Lift the door and position the Rollers (#04) onto the Upper Guide Rail (#03) while carefully sliding the bottom edge of the Door Glass (#05) into the groove of the Guide Block (#12). If necessary, adjust the disks on both Rollers (#04) to ensure that the bottom edge of the Door Glass (#05) does not touch the bottom of the Guide Block (#12) and the bulb vinyl seals evenly with the wall. (see details on page 24). (Fig 15)

**Note**: The adjustment disks in the wheels are the same as the disks in the Glass brackets and can be rotated to adjust the door glass to create a seal with the wall. **See detailed description on page 24**.



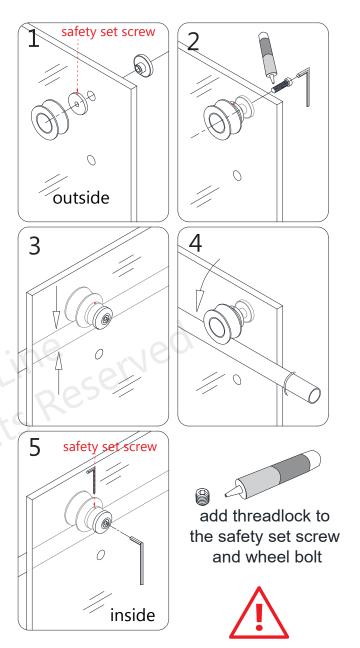
**TIP:** Mark the location of the high spot on the outer surface of the adjustment disk with a felt tip pen to make adjustment easier to see.

**TIP**: Use a 3/16" shim beneath the door glass when adjusting the level of the door so that the glass does not make contact with the guide block.



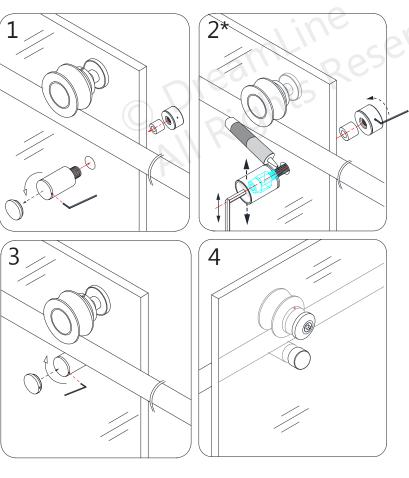


Lower glass Raise glass Roller wheel adjustment disks



**Fig 15** 

16. Attach the two Roller Guards (#29) onto the door to secure the door to the Upper Guide Rail (#03). Apply Thread Lock Adhesive (#26) to the bolts. Leave no more than a 1/16" gap between the Roller Guards (#29) and the Upper Guide Rail (#03). Tighten the bolt and screw on the cap. (Fig 16a)



**TIP:** Position the roller guard 1/16" below the rail, hold the roller guard bolt with the allen wrench and tighten the interior post using the small allen wrench (**Fig 16a.2\***)

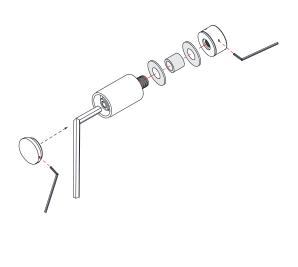
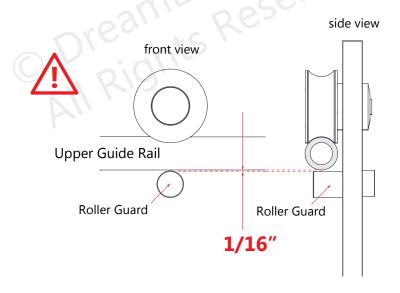
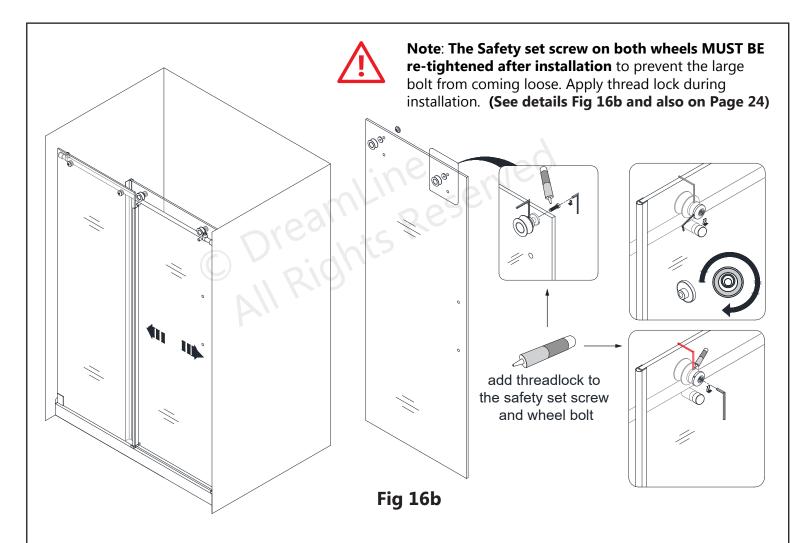


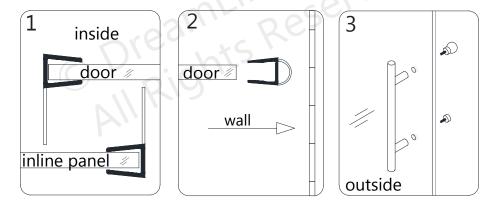
Fig 16a





17. Press the Anti-Water Strip (#14) onto the vertical edge of the Stationary Glass (#02) and the Door Glass (#05). (Fig 17.1).

Press the **Bumper Strip (#13)** onto the vertical edge of the **Door Glass (#05) (Fig 17.2)** Attach the **Handle (#06)** to the **Door Glass (#05). (Fig 17)** 



(Right-hand door installation shown as an example)

**Fig 17** 



**NOTE**: Use a razor knife to trim the **Anti-Water Strip** (#14) at the top to avoid interfering with the **Roller Guards** (#29) and at the bottom where the door meets the **Bumper** (#30).

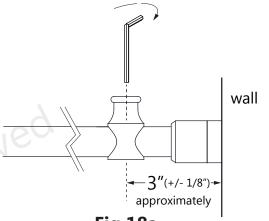




**18.** Position the **Door Stoppers (#01)** and screw them tightly to the **Upper Guide Rail (#03)**.

NOTE: The Door Stoppers (#01) must be

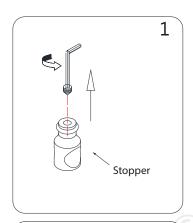
positioned correctly to prevent the handle from contacting the Stationary Glass (#02) and to stop the Door Glass (#05) in a position that allows the bumper strip to create an even seal with the wall, but does not allow the door glass to bang into the wall during normal operation (Fig 18a and Fig 18b)

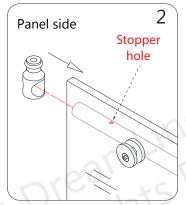


**Fig 18a** door side of opening 48" and 60" models

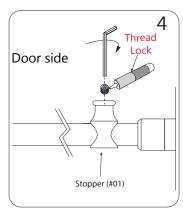
# Door Stopper Installation:

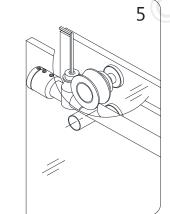
- 1. Remove the set screw
- 2. Slide the **Door Stopper (#01)** onto the **Upper Guide Rail (#03)**
- 3. Align with stopper hole (stationary panel side only)
- 4. Apply **Thread Lock Adhesive (#26)** to the set screw threads
- 5. Tighten screw into the stopper hole (stationary panel side only)
- 6. Correctly position the door side stopper and tighten the set screw with **Thread Lock Adhesive (#26)** (Fig. 18b)

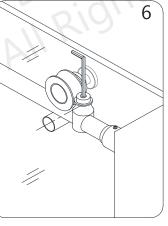












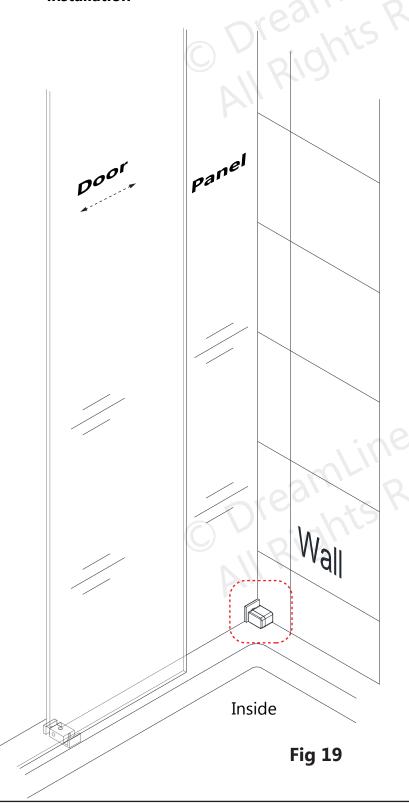
(Mysterie Right hand door installation shown as an example)

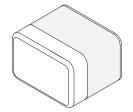
Fig 18b



NOTE: The surfaces need to be clean and free of construction debris before installing the bumper. Wipe the area with an alcohol swab before installation

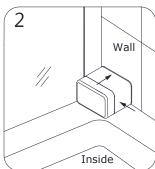
**TIP**: Install the **Bumper (#30)** using the **3M** tape. Screwing the bumper to the wall using a **5/16**" hole and anchor is optional **(see step 20)**.

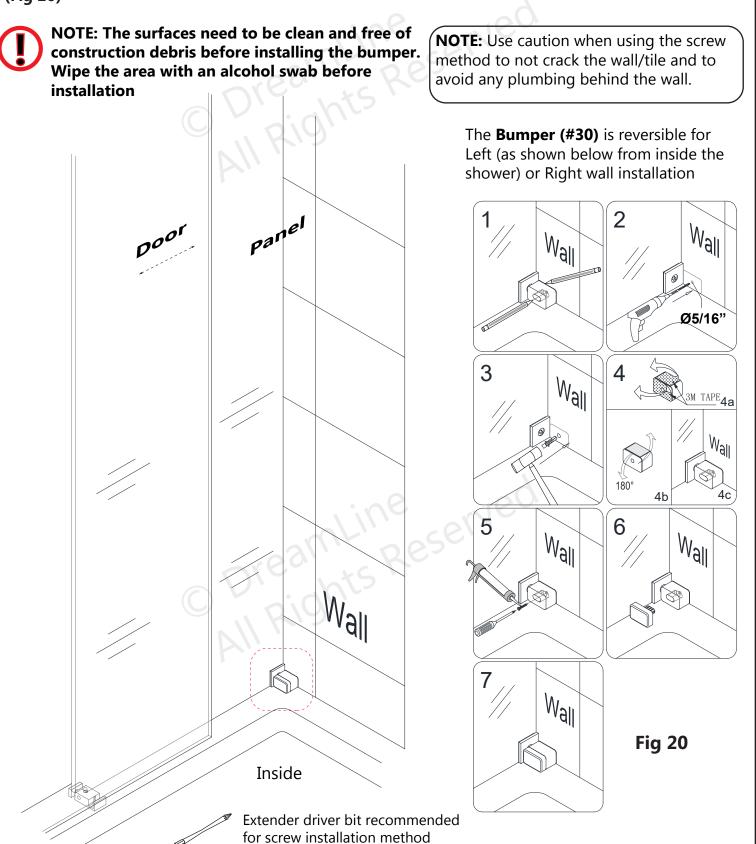




The **Bumper (#30)** is reversible for Left (as shown below from inside the shower) or Right wall installation

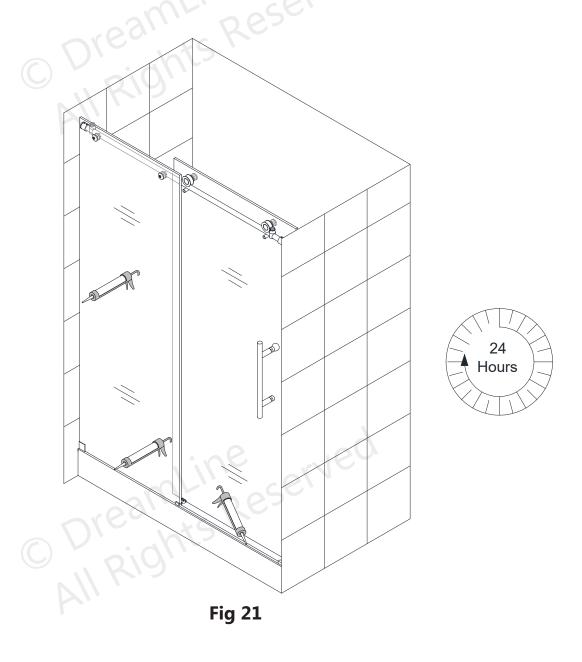






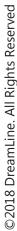
**21.** Apply a good quality mildew-resistant silicone along the interior perimeter where the glass meets the wall and threshold and also along the **Anti-Splash Guard (#15). (Fig 21)** 







**<u>Do Not</u>** hang or drape a towel or wash cloth over the guide rail as this may cause the roller wheels to get stuck and possibly cause serious damage or injury.





# Roller adjustment procedure for: Enigma-X

To create a good seal with the wall and to achieve minimal clearance beneath the door glass without making contact with the bottom guide block or threshold.

Have at least two 3/16" shims or wedge shims (to maintain space beneath the door glass) and an assistant available to help with this procedure.

Adjust only one wheel at a time. You may need to perform these steps more than once to get the desired results.

NOTE: Be sure to install the Bulb Vinyl Seal onto the edge of the door glass to protect the edge from contact with the wall during installation or adjustment.



**CAUTION:** The door glass is heavy and may require two people to safely accomplish these steps. **Do Not** adjust the rollers without first securing the door glass with shims, an assistant or both.

- 1. First, loosen and lower either the Roller Guards (Mysterie) or Bottom Rollers (Enigma/MysterieO) to allow enough room to adjust the upper rollers. (If you have not installed these yet, you will be instructed to in **step #7** below after these adjustments are made)
- 2. Loosen the safety set screw on the roller (remove and apply a drop of thread lock if not done already)
- 3. Loosen the wheel bolt just enough so that you can rotate the adjustment disk. (remove and apply a drop of thread lock if not done already)
- 4. Rotate the adjustment disk to raise or lower the door slightly with help from an assistant. You can use a small tool (like an allen wrench) to aid in turning this disk by inserting it into the small hole on the edge of the adjustment disk.
- 5. While holding the adjustment disk in place, retighten the wheel bolt. Use a shim or have an assistant hold the door glass in place while you retighten the wheel bolt.
- 6. Once satisfied with the adjustment, **it is very important to re-tighten the safety set screw** to secure the wheel bolt in place.
- 7. For the Mysterie: Reposition the roller guards approximately 1/16" beneath the guide rail and retighten. For the Enigma and MysterieO: adjust the lower rollers to make contact with the guide rail using the same methods as described in the steps above.



The provided Thread Lock will remain workable for approximatley 10-15 minutes before drying.



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### **Product Maintenance**

<u>BASES and BACKWALLS:</u> To ensure long lasting life for your acrylic back walls: wipe them off after each use with a soft cloth. To clean the acrylic back walls use non-abrasive sprays or cream based cleaners. Avoid the use of aerosol spray cleaners. Never use abrasive cleansers, metal brushes or scrapers that could scratch or dull the surface.

<u>GLASS:</u> To ensure long lasting life for your glass shower products: wipe them off after each use with a soft cloth. Rinse and wipe off the glass using either a soft cloth or a squeegee to prevent soap buildup and water spots (Hard water can etch the surface of the glass over time if left to dry). To prevent scratching the surface: never use abrasive cleaners or cleaning products that contain scouring agents. Never use bristle brushes or abrasive sponges that may scratch the surface.

<u>HARDWARE</u>: To ensure a long lasting finish: wipe off the metal parts after each use with a soft cloth. Do not use abrasive cleaners or cleaning products containing ammonia, bleach or acid. If accidentally used, rinse the surface as soon as possible to prevent damage to the finish (peeling or corrosion). After cleaning the polished finishes, rinse thoroughly and wipe dry with a soft cloth. Clean stainless steel surfaces at least once a week. When applying stainless steel cleaner or polish to stainless steel hardware, work with (not across) the grain. Never use an abrasive sponge or cloth, steel wool or wired brush as these may permanently scratch the surfaces.

NOTE: To maximize the life of your door, it is important to regularly inspect the glass and other hardware for misalignment, proper attachment, and/or damage. Contact DreamLine® with any questions or concerns.

## **ENIGMA-X Maintenance checklist**

□ <b>Guide rail</b> level and tight
☐ Guide rail brackets tight to the walls
o All set screws tight
□ Panel glass secure
□ Panel glass brackets tight
☐ <b>Guide block</b> square to the threshold and glass
☐ Proper clearance beneath the door glass between the threshold and within the guide block
Door Glass adjusted so that the Bulb vinyl seal makes even contact with the wall
□ Wheel assemblies tight
o Wheel <b>roller bolts</b> tight
o Wheel assembly <b>safety set screws</b> tight and accessible
□ Stoppers tight and positioned correctly
o Panel-side stopper installed into the pre-drilled hole in the guide rail
o Adequate <b>Handle clearance</b> when the door is fully open
o <b>Door-side stopper</b> positioned at approximately $3''$ (+/- 1/8") (as measured from the
wall to the center of the stopper)
□ Stopper stops the door and bulb vinyl seals to the wall
□ SafeStop bumper secure to the wall
□ <b>Roller guards</b> positioned within 1/16" beneath guide rail
☐ Remove vinyl seals to <b>inspect the edges of the door glass</b> for concealed damage
o Damaged glass must be replaced!
□ Replace damaged or missing vinyl seals

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